



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3295-041
Job Sheet 172703



Part No: D3295-041

Job Qty: 5 ea

Part Name: Replacement Interior Window For -111



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/21/18

Job Tracking No:

Due Date: 2/28/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV E IPP C 05.06.20 D3295-1 no longer made in-house KJ/JLM IPP Rev:D Added DT8822 07-03-20
JLM IPP Rev:E Returned Manufacturing In House 07-06-26 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		2/27/18	0.00	0.00	Start Up Waterjet		18/03/01
100	Waterjet	5 pcs		2/27/18	0.04	0.78	Waterjet1		18/03/01
110	QC	5 pcs		2/27/18	0.00	0.00	QC2 Waterjet-1		18/03/01
120	QC	5 pcs		2/27/18	0.00	0.00	QC8-2		2/3
130	Small Fab	5 pcs		2/28/18	0.00	1.08	Small Fab-3		DAS
140	QC	5 pcs		2/28/18	0.00	0.00	QC5		38
150	Packaging	5 pcs		2/28/18	0.00	0.00	Packaging3	5/43	MAR 12 2018
160	QC21-SA	5 Ea		2/28/18	0.00	0.00	QC21		6

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-9034-01	1/8" 9034 Lexan Sheet (Clear)	6.2000 sf (1.24 ea)	90-Start up Operation	
D2728-1	<u>Dart Logo Label Small</u>	<u>5 Ea (1 ea)</u>	<u>130-Small Fab</u>	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MLEXS.125-9034-01	6	80	0
<u>130-Small Fab</u>	<u>D2728-1</u>	<u>5</u>	0	0

Part Specifications

Specifications could not be found.

Plex 2/21/18 12:46 PM dart.leroux.jason



Container No: S046760



Part: D3295-041

Job No: 172703

Serial No/Batch: S046760

Revision:

Inspector:

Dart Aerospace Ltd.
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Date: 03/01/18

DART AEROSPACE LTD		Work Order:	
Description: Window		Part Number:	D3295
Inspection Dwg: D3295 Rev: E		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.156	+0.005/-0.001	Ø.155	1			
17.13	+/-0.030	17.13	1			
10.43	+/-0.030	10.43	1			
14.35	+/-0.030	14.38	1			
8.98	+/-0.030	8.98	1			
0.625	+/-0.010	.629	1			
7.109	+/-0.010	7.108	1			
15.845	+/-0.010	15.845	1			
2.308	+/-0.010	2.308	1			
5.420	+/-0.010	5.423	1			
9.402	+/-0.010	9.405	1			
1.312	+/-0.010	1.314	1			
6.260	+/-0.010	6.264	1			
12.520	+/-0.010	12.520	1			
0.313	+/-0.010	.315	1			
3.750	+/-0.010	3.755	1			
8.150	+/-0.010	8.156	1			
9.006	+/-0.010	9.007	1			
0.125	+/-0.010	.130	1			

Measured by:	<i>α</i>	Audited by:	<i>EB</i>	Preliminary Approval:	
Date:	18/03/01	Date:	MAR 02 2018	Date:	

Rev	Date	Change	Revised by	Approved
A	07.11.23	New Issue P/O D3295-041	KJ/EC/DD	
B	13.02.27	Dwg Rev updated	KJ	<i>[Signature]</i>